

Agricultural Tailgate Safety Training

**Agricultural Safety Program** 

## **Training Module: Safe Use Of Hand Pallet Trucks**

**Objective:** To be able to safely use hand pallet trucks in the work place.

**Trainer's Note:** Review the session and become familiar with the points that pertain to your workplace. Briefly review the operating instructions for hand pallet trucks with the group. Ask an experienced worker to demonstration working with a hand pallet truck. Discuss hand pallet truck accidents and prevention strategies. Use incidents and past accidents to stress the importance of safe operation.

### Background

Moving materials with a hand pallet truck may seem easy, but safe handling requires skill.

- Raise the forks by pushing the actuating lever down and pumping the handle. This is only time the handle should be down--to jack the pallet. A one inch clearance between the floor and pallet is usually sufficient.
- Put the actuating lever in a neutral or middle position to move the load. This position disengages the lifting mechanism and frees the handle from hydraulic resistance, but keeps the forks raised. When the lever is released, it will automatically return to the neutral position.

#### **For Safe Operation:**

- Avoid moving loads up or down ramps.
- Do not carry riders on the truck.
- Center the forks evenly under the load to maintain good balance.
- Avoid overloading the truck.
- Ensure the stability of the load.
- Use both forks for lifting a load.
- Pull rather than push loads for increased maneuverability.
- Maneuvering loads using the neutral position reduces operator fatigue.
- Operate at a controllable speed, since hand pallet trucks do not have brakes.
- Park the pallet truck out of traffic areas in a safe, level place with the forks lowered.
- The handle should be left in the up position to eliminate tripping hazards.

#### **Review The Following Points**

- Maneuvering loads in the neutral position reduces operator fatigue.
- Keep pallet trucks out of traffic areas when forks are lowered.
- Never use one fork to lift a load.
- No riders on the pallet truck.



**True or False** Answer Key 1. F, 2. F, 3. T, 4. T, 5. T



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# Safe Use Of Hand Pallet Trucks Quiz

True or False	Name	
1. Push the load.	T F	
2. Carry as much as the truck will hold.	T F	
3. Pallet trucks do not have brakes.	T F	
<ol> <li>A clearance of one inch between the floor and pallet i usually sufficient.</li> </ol>	s T F	
5. Operate the hand pallet truck at a safe speed to avoid ac	cidents. T F	